

Steel Abrasive Size Chart

Steel Shot

	<i>SAE</i>	<i>Nominal Size</i>	<i>Minimum percent between sizes shown</i>	<i>%</i>
	<i>Grade</i>	<i>(mm)</i>	<i>Size Range</i>	
	S780	2,00	2,00-2,83mm	85
	S660	1,68	1,68-2,38mm	85
	S550	1,41	1,41-2,00mm	85
	S460	1,19	1,19-2,00mm	85
	S390	1,00	1,00-1,68mm	85
	S330	0,84	0,84-1,41mm	85
	S280	0,71	0,71-1,19mm	85
	S230	0,60	0,60-1,00mm	85
	S170	0,42	0,42-0,84mm	85
	S110	0.30	0.30-0,60mm	80

Hardness Range 40-50HRc

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